



# **Enhancing the livelihood of TN Farmers through BARC Technologies**

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**Expert Group on**

**Kudankulam Nuclear Power Project**

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**M: 9445857046**

# ATOMIC ENERGY COMMISSION

**DAE Science  
Research Council**

**ATOMIC ENERGY  
REGULATORY BOARD**

## DEPARTMENT OF ATOMIC ENERGY

### R&D ORGANISATIONS

Bhabha Atomic Research  
Centre, Mumbai

Indira Gandhi Centre for  
Atomic Research,  
Kalpakkam

Centre for Advanced  
Technology, Indore

Variable Energy Cyclotron  
Centre, Kolkata

Atomic Minerals Directorate  
for Exploration & Research,  
Hyderabad

### PUBLIC SECTOR UNDERTAKINGS

Nuclear Power Corp. of  
India Ltd., Mumbai

Uranium Corp. of India  
Ltd., Jaduguda

Indian Rare Earths Ltd.,  
Mumbai

Electronics Corp. of  
India Ltd., Hyderabad

Bharatiya Nabhikiya  
Vidyut Nigam Ltd.,  
Kalpakkam

### INDUSTRIAL ORGANISATIONS

Heavy Water Board,  
Mumbai

Nuclear Fuel Complex,  
Hyderabad

Board of Radiation &  
Isotope Technology,  
Mumbai

### SERVICE & SUPPORT ORGANISATIONS

Directorate of Purchase  
& Stores, Mumbai

Directorate of Construction,  
Services & Estate  
Management Group,  
Mumbai

General Services  
Organisation, Kalpakkam

Board of Research in  
Nuclear Sciences,  
National Board of  
Higher Mathematics

## FULLY AIDED INSTITUTIONS

Tata Institute of Fundamental  
Research, Mumbai

Tata Memorial Centre,  
Mumbai

Saha Institute of Nuclear Physics, Kolkata

Institute of Physics, Bhubaneswar

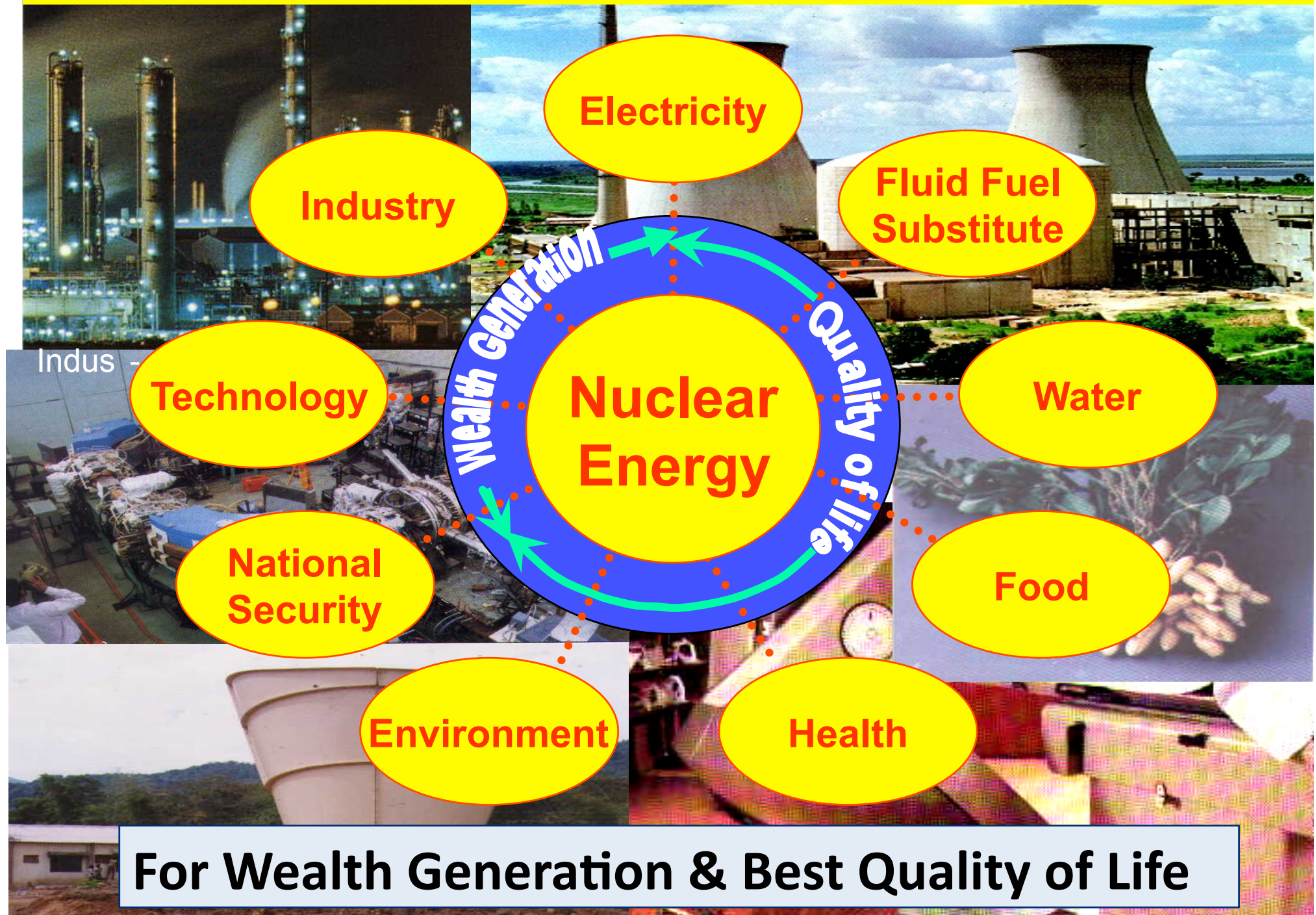
Harish-Chandra Research Institute, Allahabad

Institute of Mathematical Sciences,  
Chennai

Institute for Plasma Research,  
Ahmedabad

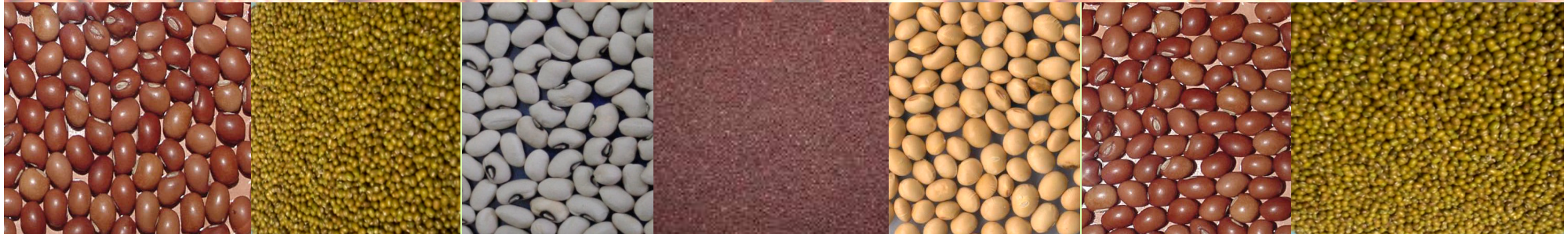
Atomic Energy Education Society,  
Mumbai

# MULTIFACETED APPLICATIONS OF ATOMIC ENERGY

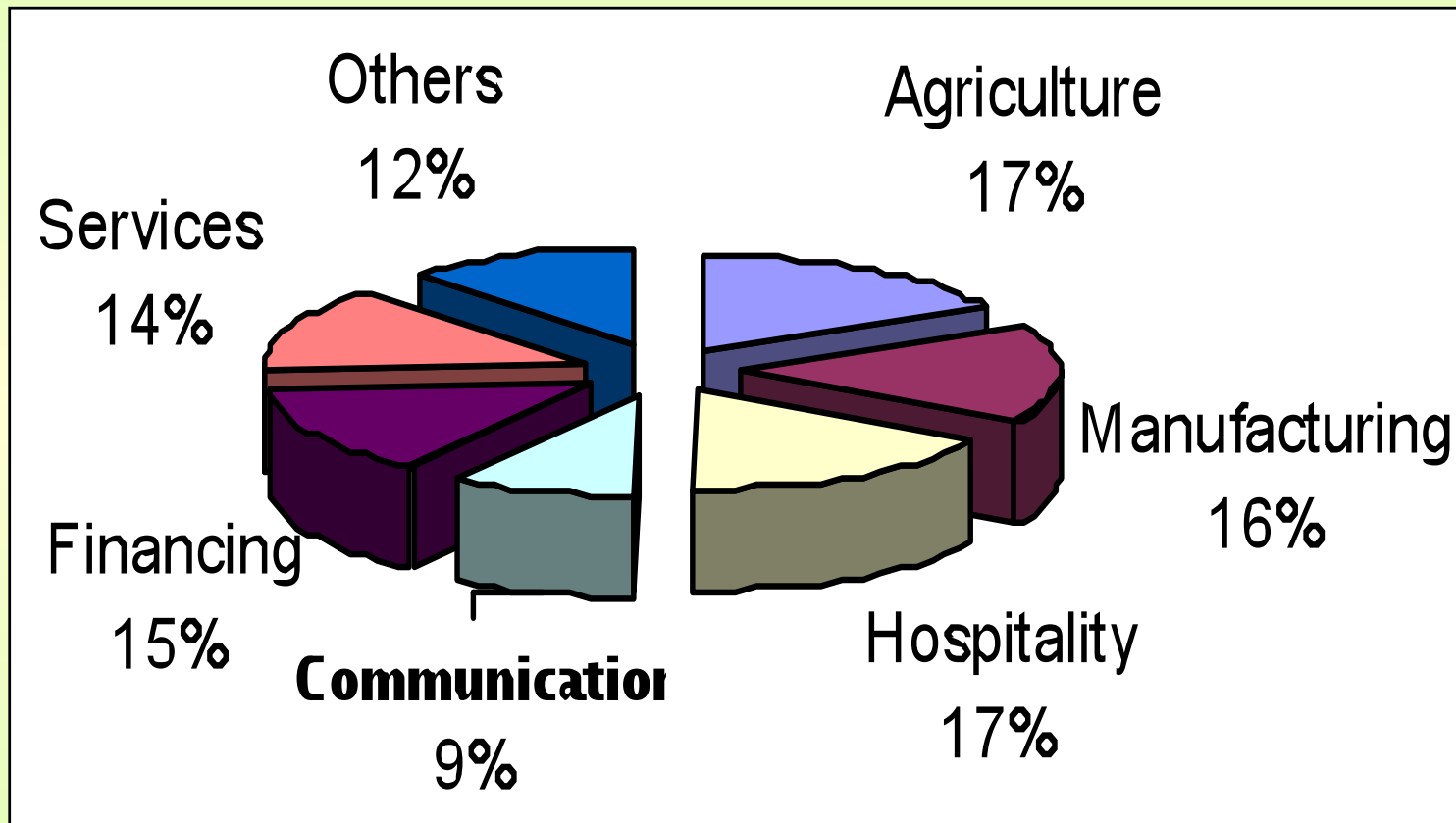


# **Enhancing the livelihood of TN Farmers through BARC Technologies**

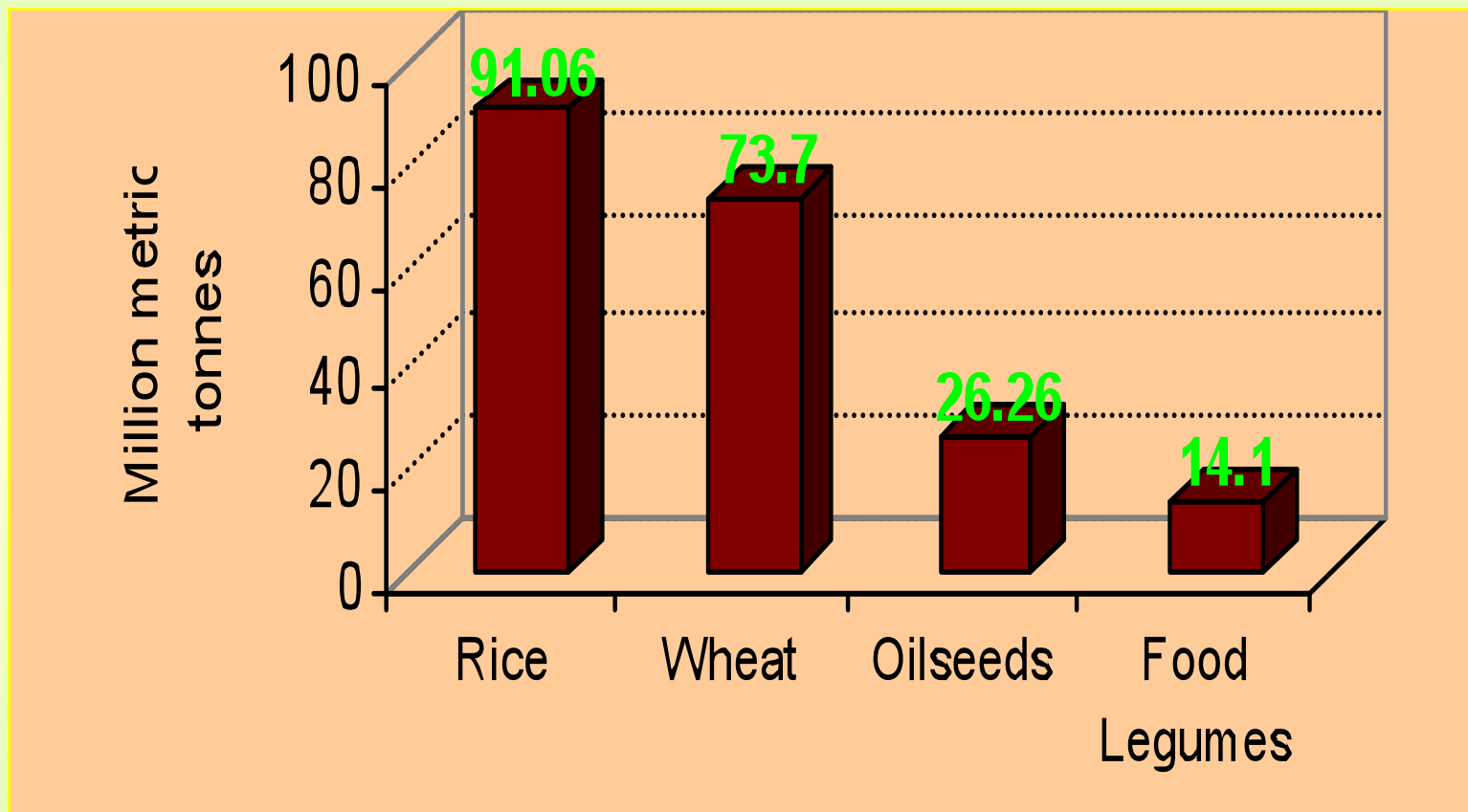
- High-yielding, Drought-resistant, Disease-tolerant & Early-maturing Trombay Seed-varieties (mainly Oilseeds & Pulses)
- Gamma Irradiation Plants
- Empowering the Farmers & Rural Entrepreneurs



# Agriculture sector is an important contributor to GDP



# Major Crop Production in India



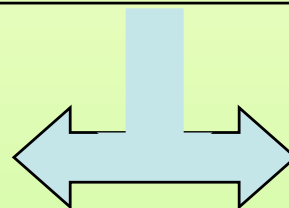
# National Issues in Oilseeds & Grain legumes

- Narrow genetic base
- Stagnation in productivity
- Biotic and abiotic stresses
- Lack of quality seeds of improved varieties
- Restricted on marginal areas with poor inputs

## Enhancing Efficiency of Crop Based Production System

- On a sustainable basis
- Through appropriate cropping system
- By value addition & diversification of products

Remunerative



Globally competitive

# Improvement of Crops @ BARC

Major emphasis is on Oilseeds and Pulses

**Groundnut**

**Pigeonpea**

**Rice**

**Mustard**

**Mungbean**

**Wheat**

**Sunflower**

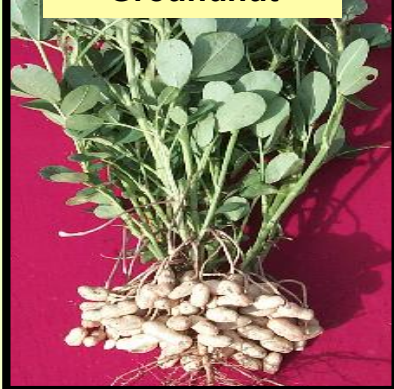
**Uridbean**

**Soybean**

**Cowpea**

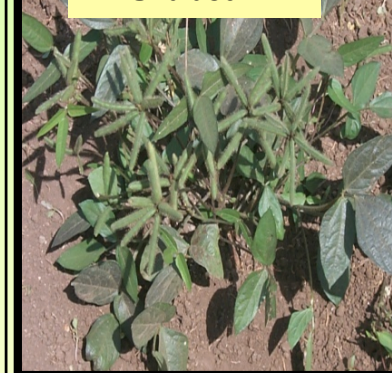
# Trombay (BARC) Crop Varieties Released for Commercial Cultivation

**Groundnut**

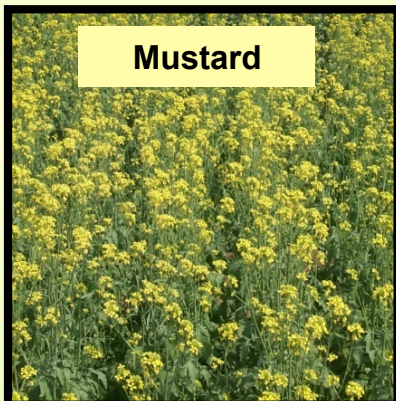


- 42 crop varieties have been developed at BARC & released for commercial cultivation in different agro-climatic zones in the country
- Some of the varieties are very popular and grown extensively, very popular throughout the Country.
- Improved characters include higher yield, earliness, large seed size, resistance to biotic & abiotic stresses.

**Urdbean**



**Mustard**



**Sunflower**



**Cowpea**



**Mungbean**



**Rice**



**Jute**



**Soybean**



**Pigeonpea**



# BARC Trombay Varieties

[BARC Varieties .pdf](#)

# Pod type in groundnut

**Parallel reticulation**



**Parent**

**TGM 94**

**Dumb-bell pod**



**Parent**

**TGM 59**

**TGM 117**



**TAG 24**

**TPG 41**

- Semi-dwarf habit, medium, thick, dark-green leaves
- Matures in 115-120 days
- Determinate flowering
- **Large seed: 80g /100 seeds or Bold type count 35/40**
- High oleic acid (62%)
- Seed dormancy of 25 days

# TBG 39 or TDG 39





**TBG 39 or TDG 39**

**TG 37A**

- Virginia bunch, medium, thick, dark-green leaves
- Matures in 115-120 days
- More number of branches
- Large seed: 80-90g/100 seeds or Bold type count 35/40

## TG 37A

### TN Agri & Prison Depts' Successful Joint Venture

- Semi-dwarf habit, medium, thick, dark-green leaves
- Determinate flowering, Early maturity
- Smooth pods with thin shell
- Wider adaptability
- Tolerance to moisture stress
- **Java type count: 60/70**
- Tolerance to collar rot and peanut bud necrosis disease



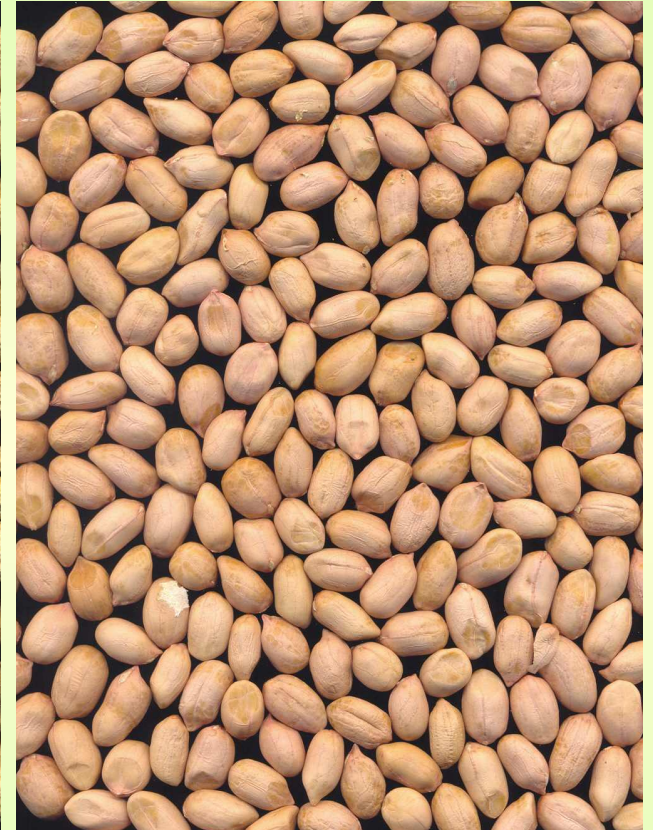
# Most popular groundnut variety

- Early maturing, semi-dwarf habit, high harvest index (>50%), high partitioning and water use efficiency
- Released for Maharashtra, W. Bengal, Rajasthan and Karnataka
- Popular in AP, Goa, Gujarat, MP, Orissa, Punjab and Tamil Nadu
- Identified as National Check Variety for summer trials
- Responds well under improved agronomical practices when >9,000 kg/ha yield achieved

**TAG 24**



**TG 51**



- Semi-dwarf habit, medium, thick, dark-green leaves
- Early maturity (90-95 days)
- Determinate flowering
- Higher shelling out turn (75%), Medium large seed (60g/100 seeds)
- Released for Orissa, WB, Bihar and North-Eastern states (2008)
- Tolerance to stem rot, *Heliothis* and *Spodoptera* incidences under natural field conditions



**TG 37A**

**TG 51**

**TG 38**

# **TPG 41**

**Variety released for All  
India**

**Large seed**

**120 days maturity**

**20 days dormancy**

**High oleate**



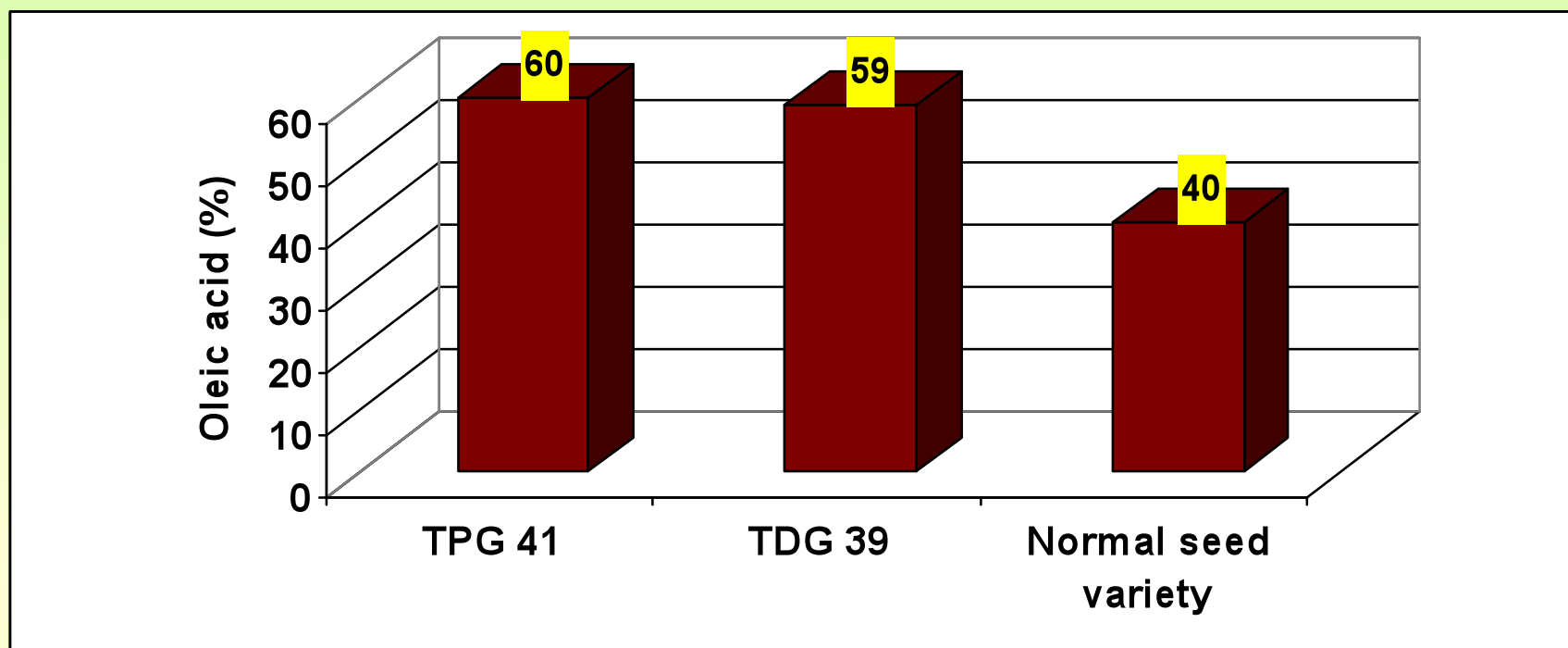
- Semi-dwarf habit, Small, thick, dark-green leaves
- Determinate flowering, Early maturity
- Smooth pods with thin shell and higher shelling %
- Released for Bihar, Orissa, West Bengal and North Eastern States (2006)
- **More spherical seeds Java type Count 60/70**
- Tolerant to stem rot and dry root rot incidences



**TG 38**

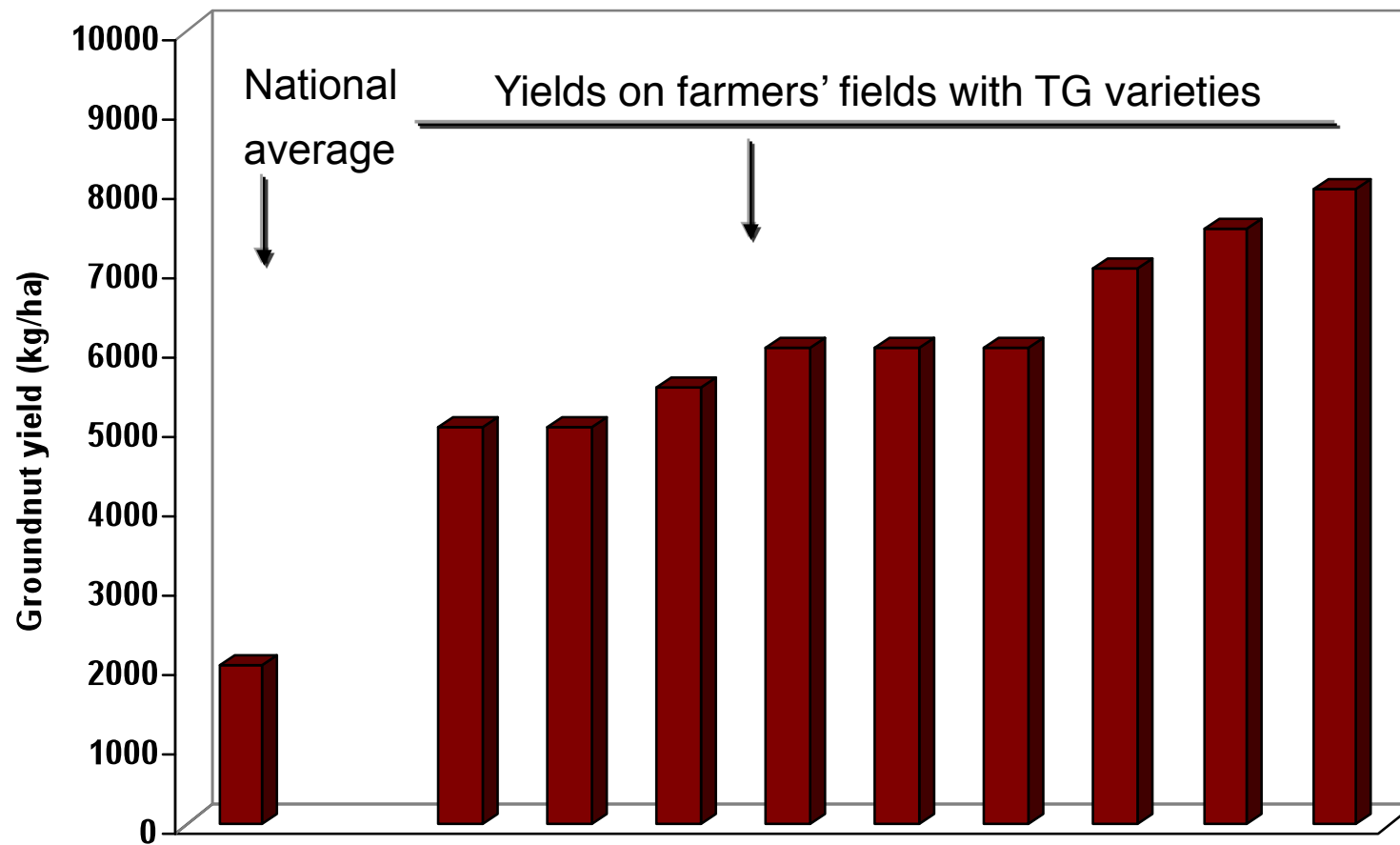
**Bachau, Gujarat**

# Trombay groundnut varieties with high oleic acid



- High MUFAs leads to increased HDL cholesterol
- Decreased LDL cholesterol, triacylglycerol (TAG), lipid oxidation, and LDL susceptibility to oxidation
- Dietary MUFAs have been shown to elicit a smaller postprandial lipemic response with lower chylomicron remnant concentration
- Improves the blood lipid profile.
- Improves shelf life of oil

## Realization of enhanced groundnut productivity....





# Yield increase in agriculture produce



J. Daniel Chellappa, BARC  
([jdanielchellappa@gmail.com](mailto:jdanielchellappa@gmail.com))

# Trombay Groundnuts & A.P. Farmer



**TLG 45**

**Kehal, Maharashtra**



## TG Impact...

**Realizing yield potential  
(kg/ha)**

<b>Year</b>	<b>TAG 24</b>	<b>TG 26</b>
1997	5339	9458
1998	6484	
1999	4875	8780
2000		10542
2001	9280	9487
2001	10175	7000
2002	9052	7500
2003		9131



## Field view of Trombay crop varieties



**Mungbean: TJM 3**



**Soybean: TAMS 38**



**Groundnut: TAG 24**



**Mustard: TPM 1**

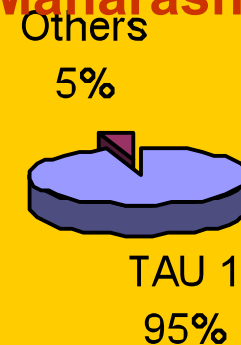
# Most popular uridbean variety

## TAU 1



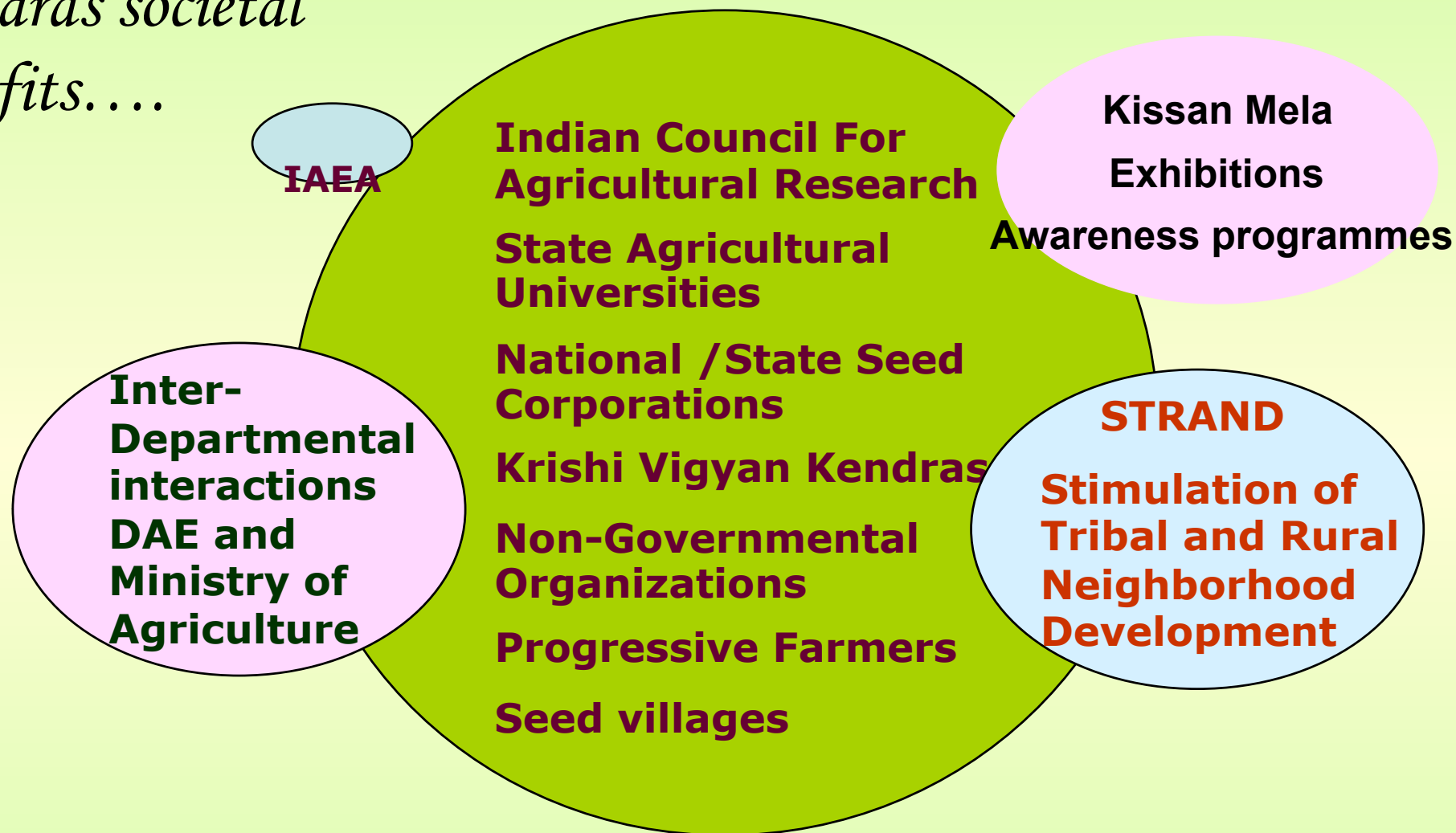
- Released in Maharashtra for *kharif*.
- High yielding and wider adaptability.
- Average productivity 800 –1000 kg/ha.
- DAC indent for breeder seed about 40%

### Area under cultivation in Maharashtra



# Development and deployment through linkages

*Towards societal  
benefits....*



# Popularization of Trombay crop varieties by *Kisan melas*



## Breeder seed of Trombay groundnut varieties sold to seed agencies by Institutes/Universities during 1998-2008

Institute/University	Quantity (MT)	Value (US\$)
BARC, Trombay	287.5	334,358
UAS, Dharwad	531.7	618,256
MPKV, Jalgaon	63.7	74,070
PDKV, Akola	25.5	29,651
OUAT, Bhubaneswar	42.4	49,302
JNKV, Khargone	2.8	3,256
MAU, Latur	8.5	9,884
JAU, Junagadh	6.3	7,326
NRCG, Junagadh	8.3	9,651
ICRISAT, Hyderabad	2.5	2,907
RAU, Hanumangarh	36.3	42,209
CSAUAT, Mainpuri	1.8	2,093
MPKV, Digraj	5.0	5,814
<b>Total</b>	<b>1022.3</b>	<b>1,188,777</b>



**GOVERNMENT OF TAMILNADU**  
**DEPARTMENT OF AGRICULTURE, CHEPAUK, CHENNAI - 5**  
**CORRIGENDUM - I TO TENDER NOTICE**

Tender reference No. POS.4/65530/12

Published on 31.07.2012

Pre-Bid Meeting scheduled to be convened on 08.08.2012 at 3.30 P.M. is rescheduled to 14.08.2012 at 3.30 P.M.

Further, date of opening of tender will be as per the details given below:

Details	Date and time of Opening
BLACKGRAM CERTIFIED SEEDS (T-9, ADT-4 & ADT-5)	30.08.2012 - 3.00 P.M.
BLACKGRAM CERTIFIED SEEDS (TAU-1)	30.08.2012 - 4.00 P.M.
GROUNDNUT CERTIFIED SEEDS (TAG-24, VRI-2, VRI-3 & TMV-7.)	30.08.2012 - 4.30 P.M.

DIPR/3505/TENDER/2012

**Commissioner of Agriculture,  
Chepauk, Chennai - 5.**

# MICROPROPAGATION OF BANANA



Banana is a globally important fruit crop which contributes 37% of the total fruit production in India. Edible bananas do not produce seeds. Hence tissue culture propagation of banana through shoot tip as well as floral aspicles has been standardized to increase banana production.

## Advantages

Disease free elite varieties. Rapid multiplication & Early harvesting. Uniform size and age of plants. High quality fruit bunches. Available throughout the year



# Plant Tissue Culture Research at BARC

Protocols for mass production in banana, pineapple & sugarcane

Technology for banana transferred to MSSC, Akola, Maharashtra and Krishi Vigyan Kendra, Pondicherry

Clones of sugarcane are being evaluated at Marathwada Agricultural University Parbhani

Banana



Hardening of plants in the greenhouse



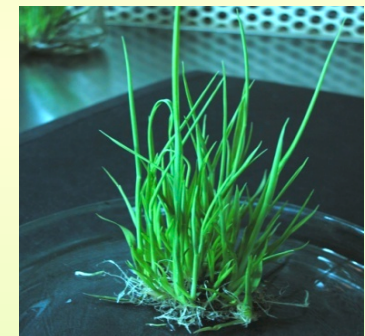
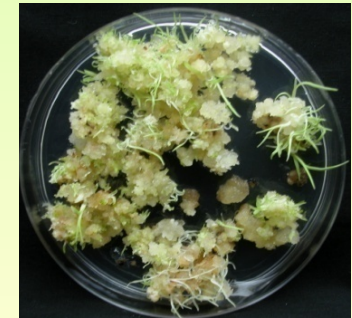
Pineapple fruit

Pineapple



Fruit bunch

Sugarcane



Multiple shoot culture



# Radiation Processing of Food

**Sprout  
Inhibition**

Onion, Potato,  
Ginger, Garlic



**One Process :**



**Multiple Uses**

**Quarantine  
Fruits**

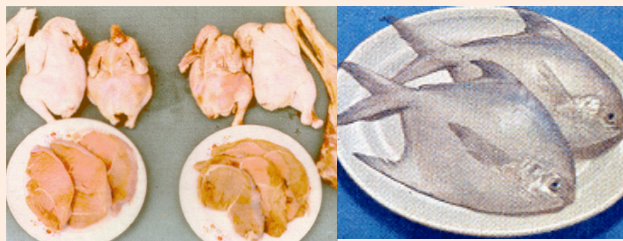


**Insect  
Disinfestation**

Cereals, Pulses,  
Dry Fruits



**Shelf-life Extension**  
Chicken, Meat, Fish



**Hygienization**  
Spices, Flesh Foods



# NPAs & SPIN-OFFs FOR SOCIETAL & RURAL APPLICATIONS



# FOLDABLE SOLAR DRYER (FSD)



- Easily dismantled into a thin rectangular box for easy transportation & storage.
- Available in capacities of 10, 25 & 100 kg
- The solar radiations are absorbed by black metallic outer surface of dryer with maximum utilization of sunlight
- 5 times faster than conventional drying
- Hygienic and prevents infestation by insects, pests and micro-organisms
- No special skill required for fabrication and handling
- Used for drying of grapes, jack fruit pulp, ginger, green pepper, herbal medicines etc.

# FOLDABLE SOLAR DRYER



## FSD Fabrication at AKRUTI-NIRMITEE



# SOIL ORGANIC CARBON DETECTION KIT



## Salient Features

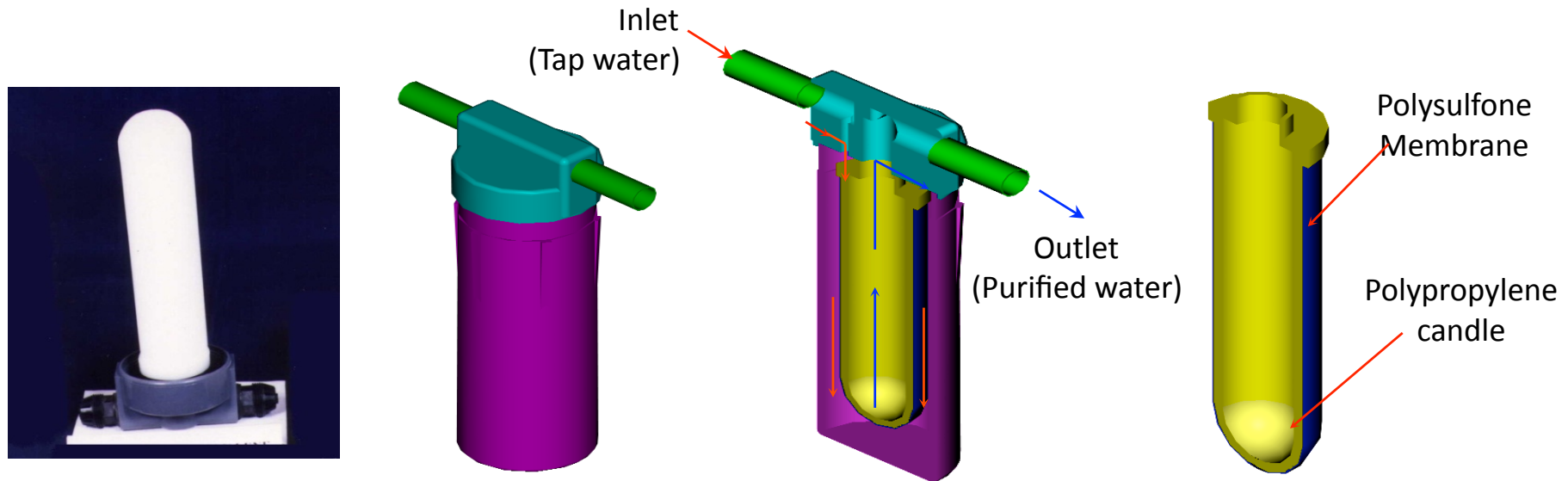
- ✓ Farmer friendly and himself checks the percentage of organic carbon in his field
- ✓ Gives quick and reliable results
- ✓ Evaluates the impact of organic carbon amendments supplemented periodically
- ✓ Gives idea of amount of organic manure additions
- ✓ Economical & time saving

# VIBRO THERMAL DISINFESTOR (VTD)



- Simple electrically operated device
- Non - chemical alternative to fumigation and rapid
- Kills all developmental stages of insects in stored grain
- The treatment has no effect on germination of seeds as well
- Useful for farmers, merchants and exporters of food grains.
- Mobile and amenable for scale up

# ON LINE DOMESTIC WATER PURIFIER BASED ON ULTRAFILTRATION POLYSULFON MEMBRANE



## Salient Features

- No electricity and no chemical required
- Removes bacteria to the extent of > 99.99% (4 log scale)
- Removes microorganism, colour, odour, suspended solids and organics
- No dead bacteria in product water
- 40 litres of pure water per day at about 5 psig head
- Pressure head 5 to 35 psig

## Membrane Assisted Process know-how for removal of :

- Fluoride
- Arsenic
- Iron

# DOMESTIC WATER PURIFIERS FROM INDUSTRY



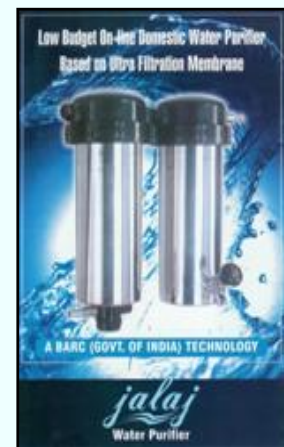
Ard ee Hi –Tech. Pvt. Ltd.,  
Visakhapatnam, A.P.



Rupali Industries,  
Bhandup, Maharashtra



Genesis Power Equipments Ltd.,  
Bangalore, Karnataka



Alfatech Engineers Pvt. Ltd., Thane, Maharashtra



Filfab Corporation,  
Jaipur, Rajasthan



Natural Appliances,  
Nee much, M.P.



Aum Technologies, Navi  
Mumbai, Maharashtra



M/s. Chemco Plastic Industries  
Pvt. Ltd., Mumbai, Maharashtra



M/s. Sonadka,  
Mumbai, Maharashtra

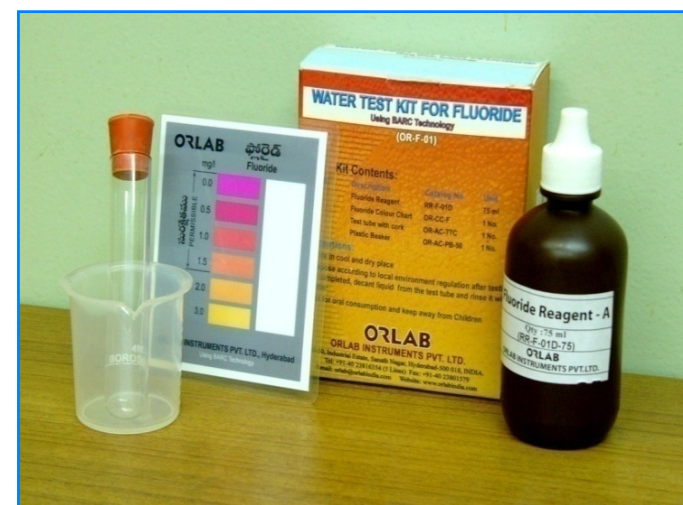
# FDK - Fluoride detection kit for groundwater



LTEK System, Nagpur



M/s Plasti Surge Industries Pvt. Ltd,  
Amaravati



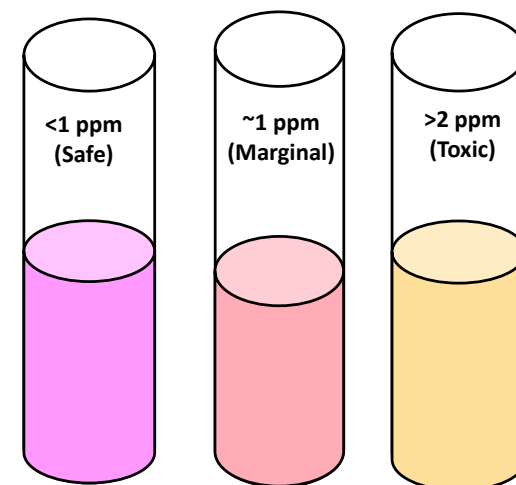
M/s Orlab Instruments Pvt. Ltd., Hyderabad

## Features

- Instantaneous color development
- Stability of color developed
- Distinct colors corresponding to three different fluoride levels
- Long shelf life of the kit
- Cost effective

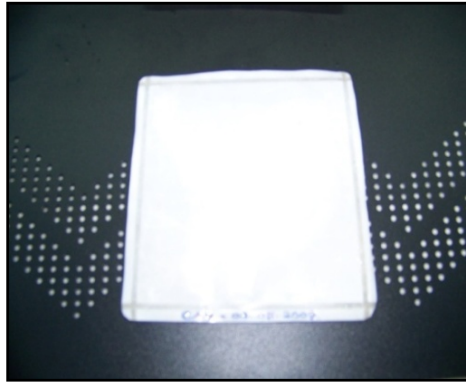
## Detection

- Add 1 ml of the FDK reagent to 4 ml of ground-water sample in a test tube
- Identify the colour developed



# DIP-N-DRINK MEMBRANE POUCH

Technology Transferred to M/s Superklean Environmental Engineers Pvt.Ltd,Mumbai



- Based on osmosis process
- Provides safe, sterile drinkable solution from any biological contaminated water sources
- Wide applications during flood relief situations and other disaster management conditions like Tsunami, earthquakes and other emergency conditions
- Portable and does not require external energy driven system
- Very useful at remote locations where natural water sources are contaminated
- Biodegradable and easily disposable

# MEMBRANE - ASSISTED REMOVAL OF As AND Fe FROM DRINKING WATER



**Arsenic removal from drinking water**



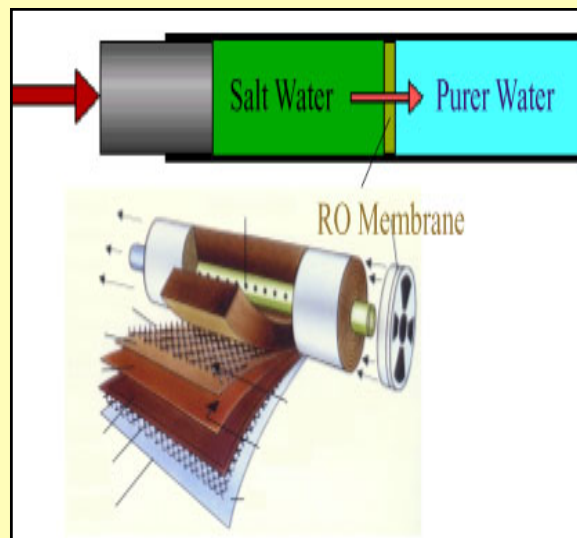
**Iron removal from drinking water**

- ✓ Simple and rapid
- ✓ Adoptable at both domestic and community level
- ✓ Capability of high decontamination
- ✓ Product water not only free from arsenic but also free from secondary contaminants like iron, manganese and microorganisms.
- ✓ Can operate without electricity

# COMMUNITY MODELS AND TECHNOLOGIES

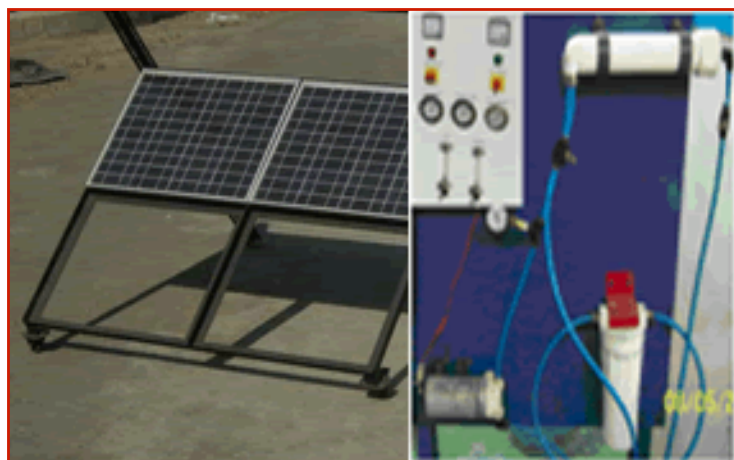


**Back washable spiral ultrafiltration technology for domestic & industrial water purification**



**Preparation of composite polyamide reverse osmosis (RO) membrane for brackish water desalination**

# SOLAR ENERGY DRIVEN PORTABLE DOMESTIC BRACKISH WATER REVERSE OSMOSIS (BWRO) TECHNOLOGY



- ✓ Capacity of 10 litres/hr (lph)
- ✓ Desalinate contaminated water of salinity 1000 - 3000 ppm (mg/lit) to provide drinking water of 50-300 ppm

## Salient Features

- No need of grid electricity or battery
- Compact and light weighted. Can be used as mobile units.
- The solar power unit is a one time investment.
- No day- to - day maintenance
- No chemicals required
- Product water is devoid of extra salinity, toxic elements, pathogens & turbidity

# TELE ECG



- Hand held, low cost compact instrument
- Transfer of ECG data with the help of mobile phone via bluetooth
- Application in rural health programmes
- Technology transferred to M/s.Chess Medicare Pvt Ltd., Mumbai



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11.01.2013 16:12



# **APPLICATION OF RADIATION TECHNOLOGY IN AGRICULTURE**

- **GENETIC IMPROVEMENT OF CROP PLANTS**
- **STUDIES ON FERTILIZER USE EFFICIENCY**
- **CONTROL OF INSECT PESTS**
- **MONITORING OF PESTICIDE RESIDUES**
- **PRESERVATION OF AGRICULTURAL PRODUCE**

# MUTATION BREEDING

FREQUENCY OF NATURAL VARIABILITY: 1 / 1,000,000

FREQUENCY OF INDUCED VARIABILITY: 10,000 / 1,000,000

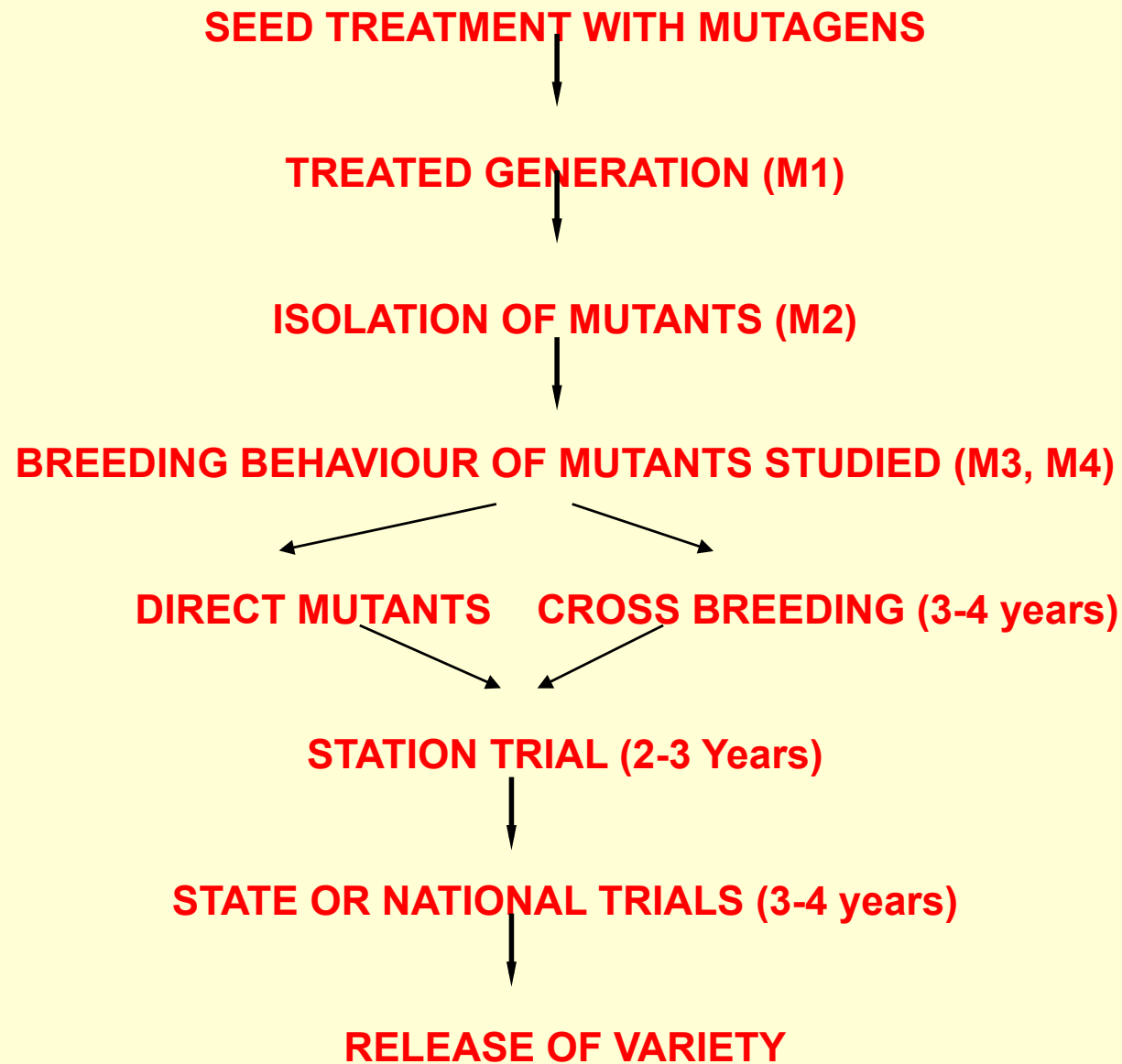
MUTATIONS CAN BE INDUCED BY CHEMICAL AND PHYSICAL  
MUTAGENS (RADIATION).

NO DIFFERENCE IN THE NATURE OF SPONTANEOUS AND INDUCED  
MUTATIONS

MUTATION BREEDING IS MOST USEFUL WHEN THE AIM IS:

- ENHANCE GENETIC VARIABILITY
- RECTIFY ONE/TWO TRAITS IN ADAPTED CULTIVAR
- MUTATION INDUCTION FOR PHYSIOLOGICAL/BIOCHEMICAL  
TRAITS

# MUTATION BREEDING: METHODOLOGY



## **OTHER APPLICATION OF RADIATION TECHNOLOGY IN AGRICULTURE**

- Control of insect pests - sterile insect technique, pheromones and biopesticides**
- To study fertilizer use efficiency and micronutrient uptake using radioisotopes**
- Monitoring of pesticide residues**

## COCONUT RED PALM WEEVIL

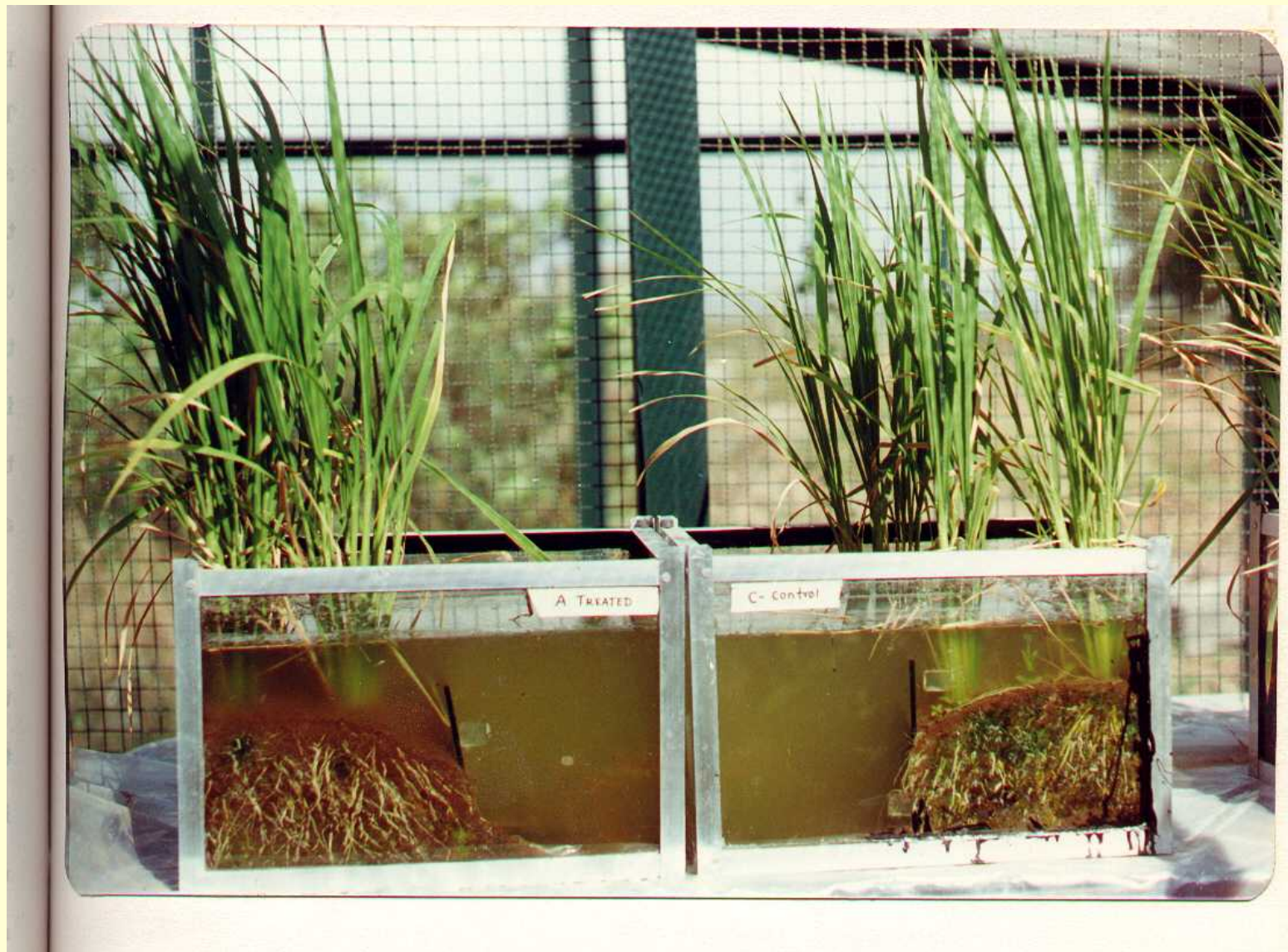


## POTATO TUBER MOTH

# Application of Radio Tracer Technique

- ☞ Pesticide Biodegradation.
- ☞ Nutrient Uptake in Plant.
- ☞ Fundamental Research and Understanding Different Biochemical Pathways.

# RADIOLABELLED PESTICIDES



# **Plant Biotechnology**

**BANANA, PINEAPPLE, SUGARCANE, TURMERIC,  
GINGER AND GRAPES**

**Multiplication protocols standardized and plants  
field tested**

**BANANA MICROPROPAGATION TECHNOLOGY  
TRANSFERRED TO USER AGENCIES**

**MSSC, Akola and  
Kamaraj Krishi Vigyan Kendra, Pondicherry.**

**TRANSGENICS FOR DISEASE RESISTANCE AND  
EDIBLE VACCINES**



# **RADIATION PROCESSING OF FOOD & AGRICULTURAL COMMODITIES**

# Post-harvest Food Losses (%)

COMMODITY GROUP	COUNTRY	
	INDIA	USA
GRAIN & GRAIN PRODUCTS	20-30	32
VEGETABLES	30-50	25
FRUITS	30-50	23
MEAT POULTRY & FISH	20-30	16



# International Trade



## QUARANTINE REGULATIONS OF IMPORTING COUNTRIES

**Agricultural Pests &  
Insects**

**Parasites & Pathogens**

**Noxious Weeds**

# Methods of Food Processing

## Conventional

- Sun-drying
- Salting
- Pickling
- Fermentation
- Thermal processing
- Refrigeration
- Fumigation



## Emerging

- Radiation processing
- High pressure
- High voltage pulses
- High electromagnetic fields
- Lasers
- Combinations



# Fumigants

- **ADVANTAGES**

- Reasonably effective
- Logistically feasible
- Relatively cheap

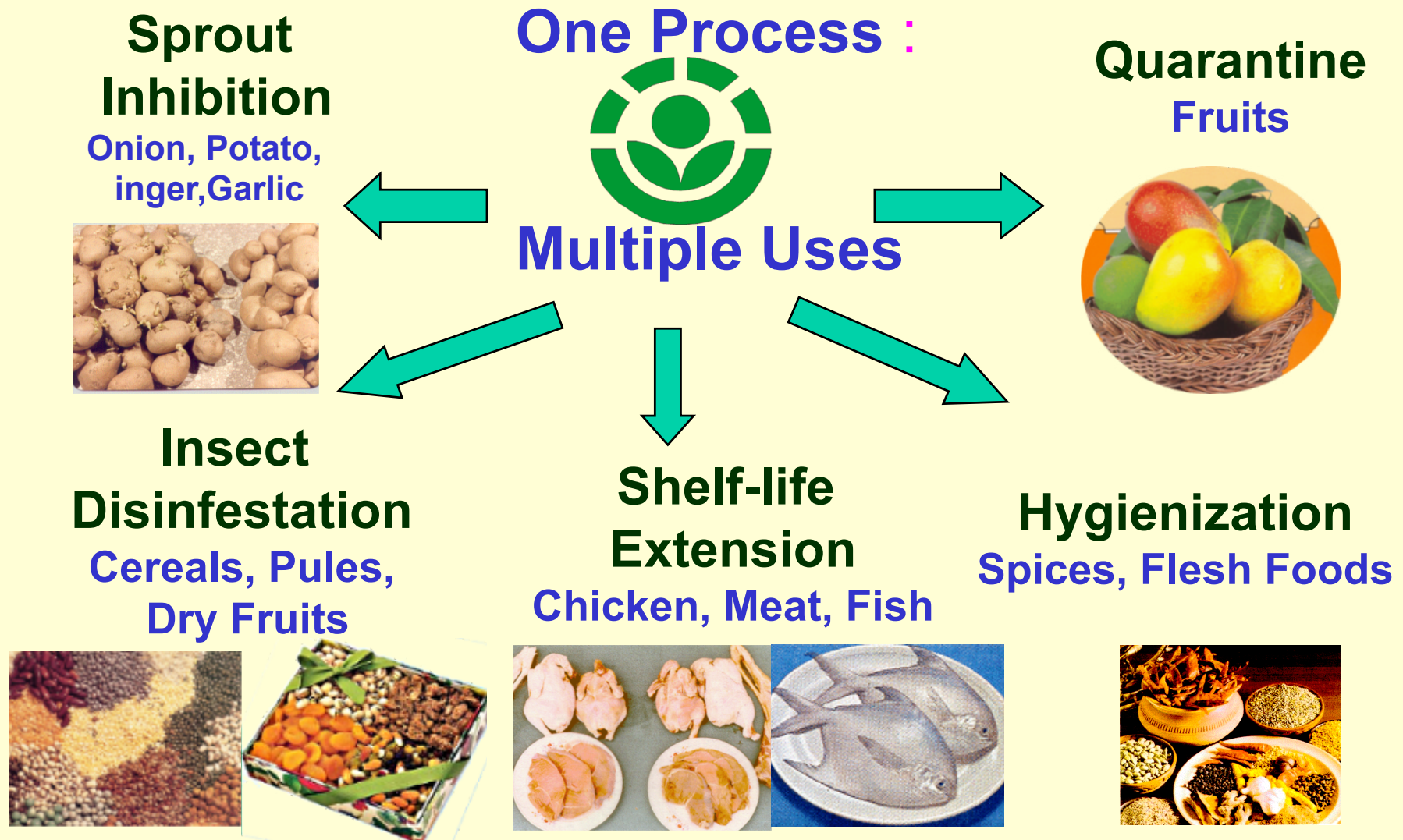
- **DISADVANTAGES**

- Residue forming
- Unsafe to workers
- Unsafe to environment
- Can not penetrate deep in to fruit tissue
- Require long exposure time
- Effectiveness depends on environmental conditions
- Development of resistance
- Gradual phase out





# Radiation Processing of Foods



# Sprout Inhibition by Radiation

Sprout Inhibition Dose  
(0.03 – 0.15 kGy)

Radiation inactivates DNA in germination centres of tubers and bulbs



# Delay in Ripening

Dose for delayed ripening  
(0.25 – 0.75 kGy)

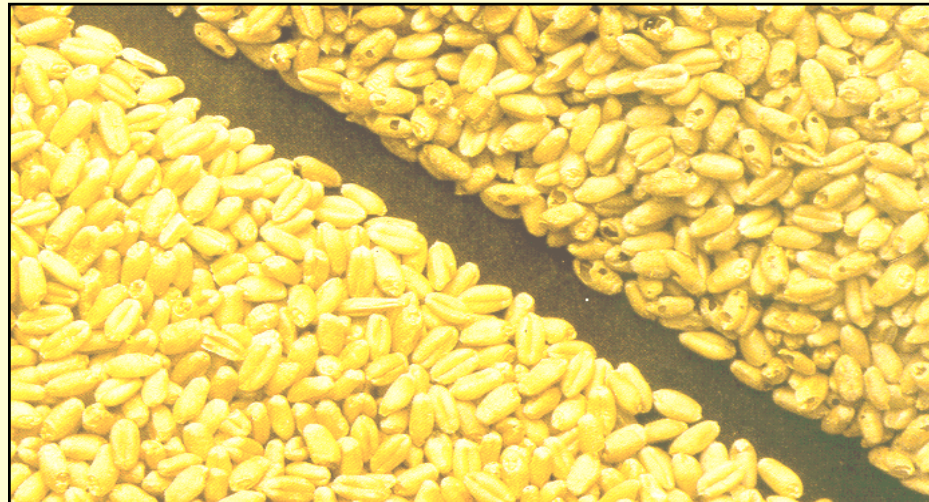
Radiation inhibits formation of the ripening  
hormone ethylene



# Insect Disinfestation

Insect disinfestation dose  
(0.25 – 1.0 kGy)

Radiation inhibits hatching of eggs and all developmental stages of storage insects by inactivating DNA



# **Pasteurization & Hygienization of Food**

<b>Shelf-life improvement</b>	<b>: 1.5 – 3 kGy</b>
<b>Elimination of pathogens</b>	<b>: 3 – 7 kGy</b>
<b>Hygienization of spices</b>	<b>: 10 kGy</b>
<b>Sterilization</b>	<b>: &gt; 10 kGy</b>

**Radiation inactivates DNA of spoilage and  
disease causing parasites and micro-  
organisms**

# Sterilized Meat Products

**Radappertisation  
(sterilisation)  
results in shelf-  
stable meats,  
without undue loss  
of nutritive value.**



# Technology Development

- Base-line studies on the commodity
- Appropriate packaging
- Dose optimization
- Storage under prescribed conditions
- Assessment of desired effects
- Assessment of functional properties
- Assessment of nutritional quality
- Sensory evaluation
- Consumer acceptance
- Regulatory approval
- Economics of the process

# Processing by Ionizing Radiation

- **ADVANTAGES**

- Highly effective
- Non residue forming
- Safety of workers & environment
- Can be applied to pre-packed commodities
- Can penetrate deeper in to tissues
- Cold process

- **LIMITATIONS**

- All commodities may not be amenable
- Capital intensive
- Detection of treatment difficult
- Consumer perception

# The Technology

## RADIOISOTOPES

<b>RADIONUCLIDE</b>	<b>Co-60</b>	<b>Cs-137</b>
TYPICAL SOURCE FORM	Metal	Cesium chloride pellets
HALF-LIFE	5.3 years	30 years
SPECIFIC ACTIVITY	1 – 400 Ci/G	1 – 25 Ci/g
Gamma energy	1.17 - 1.33 MeV	0.66 MeV
Dose rate* (10 kCi)	0.953 kGy/h	0.221 kGy/h

\*At a distance of 30 cm from the source in a material of 20 cm thickness

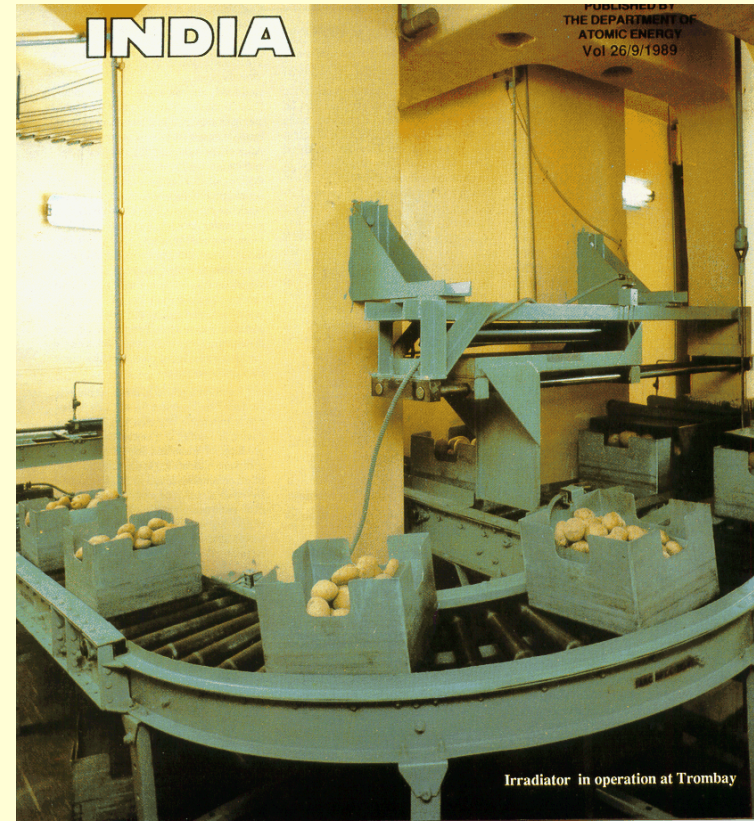
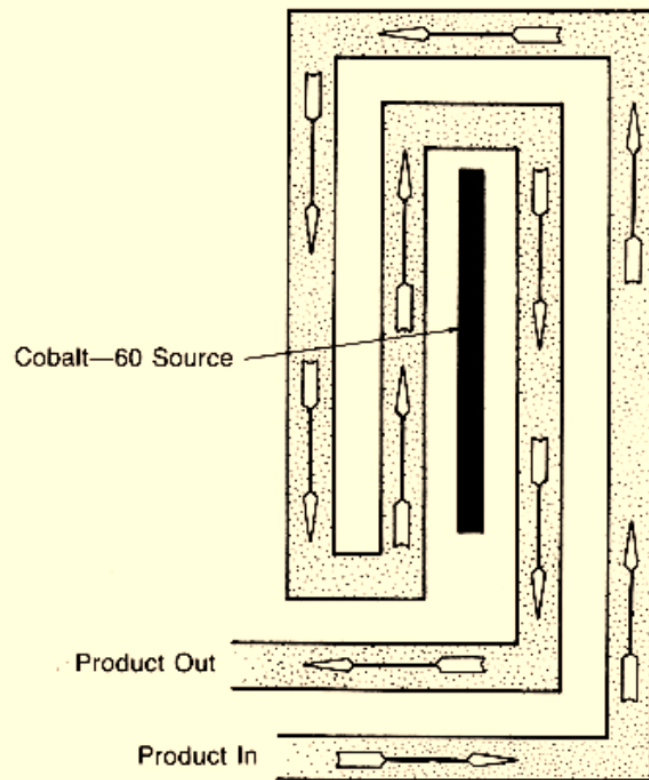
## MACHINE SOURCES

<b>MODE</b>	<b>E-B</b>	<b>E-B X-RAYS</b>
POWER	VARIABLE	VARIABLE
ENERGY	10 MeV (Max)	5 MeV (Max) May be upgraded to 7.5 MeV
PENETGRATION	3-4 cm (Water equivalent)	30-40 cm

# Choice of Source

- Product type/product mix
- Product density/bulk density
- Dedicated/multi-product requirements
- Dose range to be covered
- Throughput required
- Required conveyor speed and dwell time

# THE PROCESS



**Food is pre-packed & put in the carriers**

§ **It is positioned around the source rack**

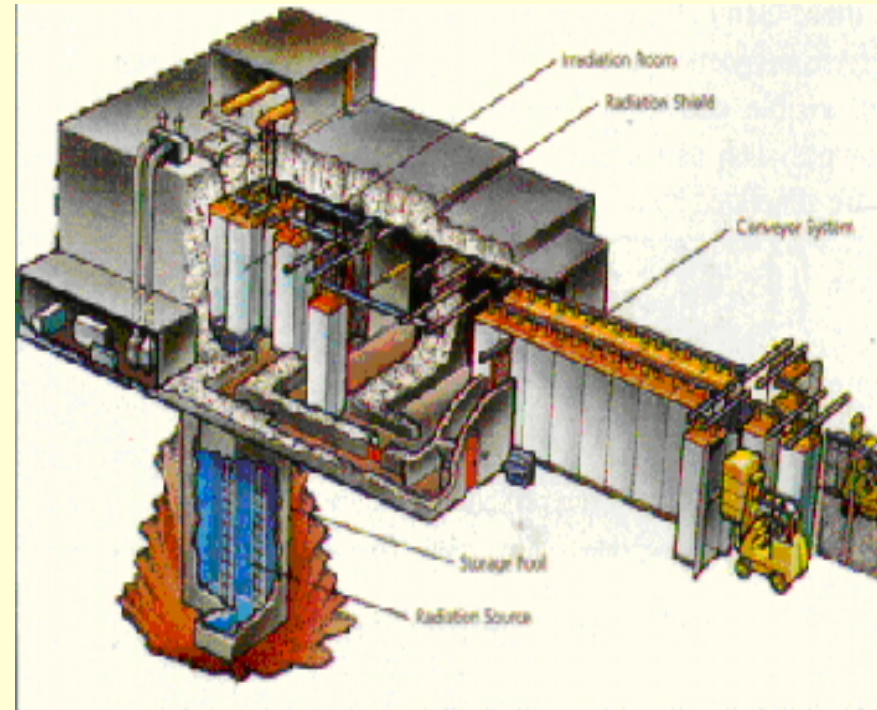
§ **Meat is exposed to gamma radiations emitted by the source**

§ **Never comes in contact with radioactive material**

# Types Of Sources

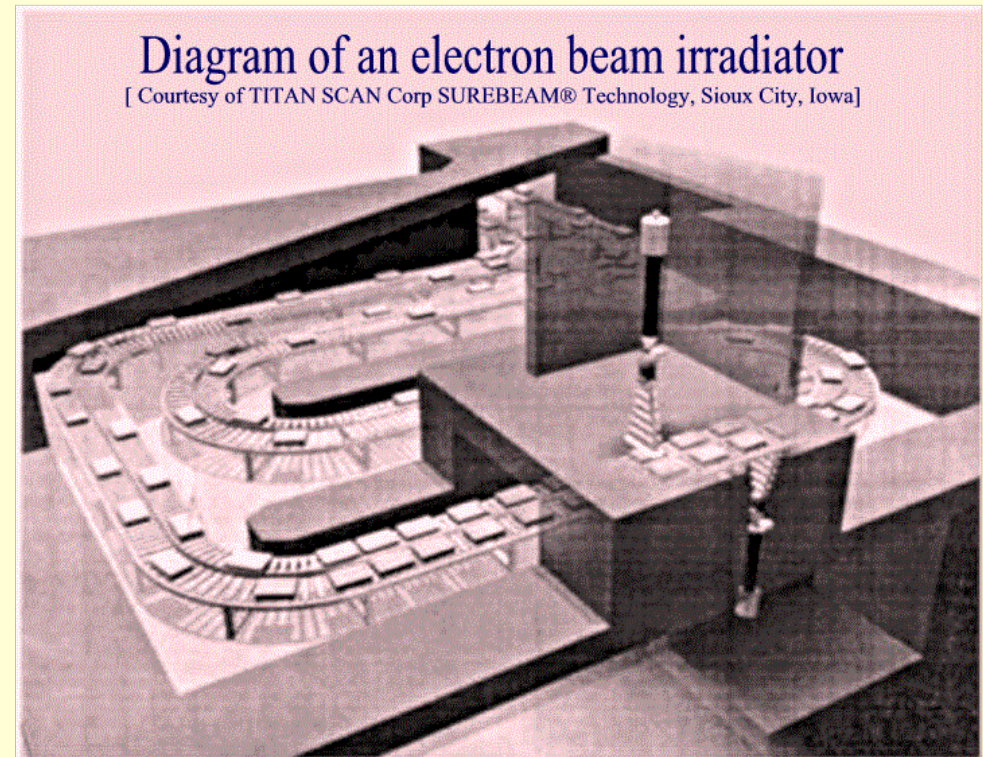
## Gamma sources:

- Co60 and Cs137
- Electron beam 10 MeV
- X-Rays 5 MeV



# EB Machines - Scope

- **LOW DOSE-HIGH THROUGHPUT APPLICATIONS**
  - Bulk irradiation of grains and cereals and their ground products
- **HIGH DOSE-HIGH THROUGHPUT APPLICATIONS**
  - Bulk or packaged irradiation of spices and frozen/ground meat
- **VERY HIGH DOSE APPLICATIONS AT LOW TEMPERATURES**
  - Ambient stable sterilized foods



# Endorsement of Radiation Processing Technology by World Bodies

**1980 WHO\FAO\IAEA JECFI CONCLUDED THAT IRRADIATION OF ANY COMMODITY UP TO AN OVERALL DOSE OF 10 kGy PRESENTS NO TOXICOLOGICAL HAZARDS AND INTRODUCES NO SPECIAL NUTRITIONAL OR MICROBIOLOGICAL PROBLEMS**

**1983 CODEX ALIMENTARIUS COMMISSION ADOPTED JECFI RECOMMENDATIONS**

**1992 EXPERT GROUP OF WHO ENDORSED THE CONCLUSIONS OF JECFI (WHO 1994)**

**1997 ENDORSED THE SAFETY OF USING DOSES HIGHER THAN 10 kGy (WHO 1999)**

**2003 ADOPTION OF REVISED CODEX STANDARD**

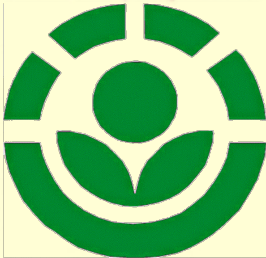


# Radiation Processing of Food

## Food Items Approved in India

NAME OF FOOD	PURPOSE	Dose (kGy*)	
		Min	Max
Onion	Sprout inhibition	0.03	0.09
Potato		0.06	0.15
Ginger, garlic		0.03	0.15
Shallot (Small onion)		0.03	0.15
Mango	Disinfestation (Quarantine)	0.25	0.75
Rice, Semolina(rawa), Whole wheat flour (atta) and maida	Insect disinfestation	0.25	1.00
Raisins, figs and dried dates		0.25	0.75
Pulses		0.25	1.00
Dried sea-foods		0.25	1.00
Meat and meat products including chicken	Shelf-life extension and pathogen control	2.50	4.00
Fresh sea-foods	Shelf-life extension under refrigeration	1.00	3.00
Frozen sea-foods	Pathogen control	4.00	6.00
Spices	Microbial decontamination	6.00	14.0
*Gray (Gy) is SI unit of energy absorbed (1 Joule/kg) by food from ionizing radiation ; KiloGray (kGy = 1000 Gy)			

# Labelling of Radiation Processed Foods

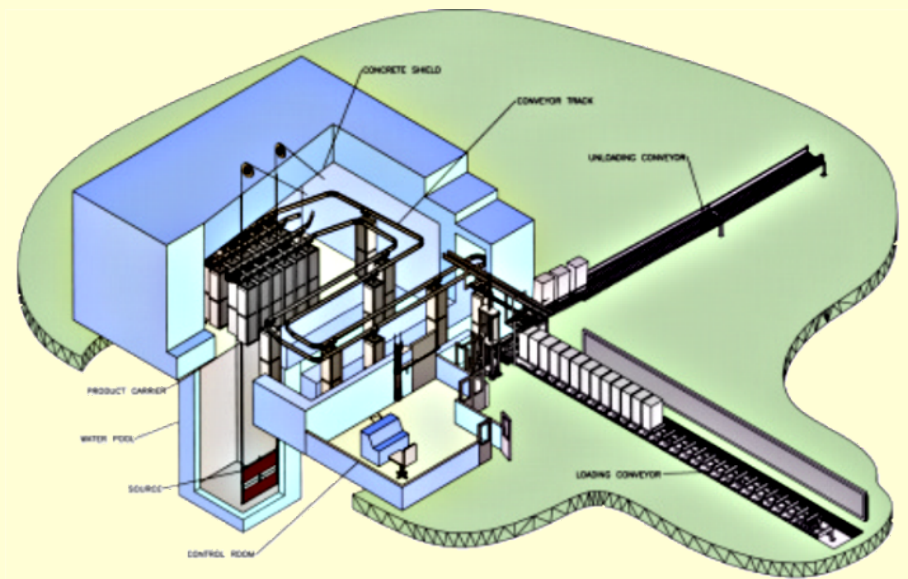
PROCESSED BY IRRADIATION METHOD	
DATE OF IRRADIATION	_____
	
LICENCE NO.	_____
PURPOSE OF IRRADIATION	_____
LOAN LICENCE NO.	_____
PLACE OF IRRADIATION	_____
BATCH NO. / LOT NO.	_____
ADDRESS OF LOAN LICENSEE	_____

# Radiation Processing Facilities Around the World

S. No	Country	No. Irradiators	Food Commodities	Estimated Qty. (Tonnes)
1	Belgium	1	Spices, dehydrated vegetables, etc.	15,000
2	Canada	1	Spices	3,000
3	China	11	Spices, vegetable seasonings, Chinese sausage, garlic, apple, potato, onion, rice, tomatoes etc.	1,40,000
4	France	5	Spices, vegetable seasonings, herbs, poultry dried fruit, frozen frog legs, shrimps, etc.	25,000
5	India	2	Spices, onion, other agricultural commodities	1000
6	Indonesia	2	Spices, rice	4,015
7	Israel	1	Spices, condiments, dry ingredients	1,000
8	Japan	1	Potato	20,000
9	Korea, Rep.	1	Garlic powder, spices, condiments	1,700
10	Mexico	1	Spices, dry food ingredients	4,600
11	Netherlands	1	Spices, frozen products, poultry, dehydrated vegetables, egg powder, packaging material	30,000
12	South Africa	4	Spices, shelf-stable food, fruits	11,492
13	USA	10	Spices, poultry, fruits, vegetables	40,000

# Major Gamma-irradiation Facilities in India

- Food Package Irradiator, FTD, BARC
- ISOMED, BRIT, BARC
- Shri Ram Applied Research Centre Irradiator, New Delhi
- Radiation Processing Plant, Vashi, Navi Mumbai
- KRUSHAK, Lasalgaon





**Radiation  
Processing  
Plant**  
Vashi, Navi Mumbai

# **Radiation Processing Plant**

## **Vashi, Navi Mumbai**

- **MEDIUM & HIGH DOSE APPLICATIONS**  
**MICROBIAL DECONTAMINATION**
- **OPERATIONAL SINCE JANUARY 2000**
- **PRESENT LOADING 300 kCi**
- **PRESENT CAPACITY 10 TONS/DAY**
- **DESIGNED CAPACITY 30 TONS/DAY**
- **QUANTITIES PROCESSED 3000 TONS**
- **COMMODITIES PROCESSED**
  - CHILLI POWDER, CURRY POWDER, KALONJI, OTHER SPICES**
  - DEHYDRATED ONION**
  - PET FEED**
  - HERBAL PRODUCTS**
  - PACKAGING MATERIALS**



**KRUSHAK**  
Lasalgaon

# **Krusha Utpadan Sanrakshan Kendra (KRUSHAK) Lasalgaon**

- **LOW DOSE APPLICATIONS**  
**SPROUT CONTROL, INSECT DISINFESTATION FOR**  
**QUARANTINE & STORAGE OF AGROPRODUCTS**
- **OPERATIONAL SINCE JULY 2003**
- **CURRENT LOADING 30 kCi**
- **CURRENT CAPACITY 4 TONS/H ONION**
- **DESIGNED CAPACITY 10 TONS/H**
- **QUANTITY PROCESSED 70 TONS**
- **COMMODITIES PROCESSED**  
**ONION**  
**CEREAL, PULSES AND THEIR PRODUCTS**  
**WHOLE TURMERIC, RAISINS, MANGO**

# **Potential for Commercialization**

- **IMPROVE FOOD SECURITY & SAFETY**
- **ENHANCE EXPORTS**
- **PREVENT USE OF CHEMICALS HARMFUL TO HUMAN HEALTH & ENVIRONMENT**
- **FACILITATE DISTRIBUTION FROM PRODUCTION CENTRES TO CONSUMPTION CENTRES**
- **CUT DOWN CYCLES OF GLUT & SCARCITY**
- **BETTER RETURNS TO FARMERS**
- **PRICE STABILIZATION**

# Radiation Processing Of Food & Agricultural Commodities: Demand Projection For Irradiators

COMMODITY	VOLUME @1% OF THE ANNUAL PRODUCTION (MILLION TONS)	REQUIRED DOSE	NUMBER OF IRRADIATORS (COBALT-60, 300 kCi) REQUIRED
GRAINS	2	0.25	30
FRUITS & VEG	0.9	0.25	15
SPICES	0.03	10	15
SEAFOOD & MEAT	0.1	3	15

# Indigenous Capability in EB Technology

- **2 MeV ILU-6 facility at Vashi, Navi Mumbai**
- **500 keV facility at Vashi, Navi Mumbai**
- **500 keV DC Accelerator at CAT, Indore**
- **10 MeV, 10 kW linac accelerator at CAT, Indore**
- **10 MeV, 10 kW linac accelerator at Kharghar, Navi Mumbai**



# Linkages

- **Ministry of Food Processing Industries**
- **Ministry of Agriculture and Co-operation**
- **Ministry of Health & Family Welfare**
- **Agricultural Universities – Collaborative R&D under BRNS**
- **Farmers' Co-operatives – MOUs for use of KRUSHAK and setting up plants**
- **Industry – MOUs with private entrepreneurs for setting up plants**
- **NGOs - Public awareness and use of the technology**



**Thank You**

## **Mungbean TARM-1**



- Resistance to Powdery Mildew disease
- Tolerant to Mungbean Mosaic  
Virus disease
- Released for Maharashtra, MP, AP, TN,  
Gujarat, Orissa, Kerala and Karnataka
- Average yield 1,200 kg/ha









# BARC's Solid Waste Management Technology.ppt



